

Work Order ID 83064

April-12-12 4:06:28 PM

83064

Page 1

Item ID: D2964

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cap

Start Date: 12/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/13

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2964

Rev B

100

0.00

100

SHEAR

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

5053.08X

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

12 0 Jm 12-6-13

12 0 Jm 12-6-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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N900040100

Setup Start

NS1

Revision ID:

Item Name: Cap

Stop

NS2

Start Date: 12/04/2012 Start Qty: 12.00

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Cust Item ID:

Required Date: 26/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location LC

0.00

140

Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

(+12)

(12)

12/6/15

12/6/18

ME 12-06-18

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 83064

83064

Parent Item: D2964

D2964

Parent Item Name: Cap

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B03.01.17Reformat; Dwg revisedKJ/RF IPP REV:C
10.12.09 MADE ON WATER JET DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.080		Purchased		No		100	sf	32.5000	0.2361	2.982316			

M5052H32S 080

5052-H32 .080 Sheet

**

Jm 12-6-15

Location

Loc Qty

Loc Code

MAT022

32.5

100742

26.5

100974

4

19729

2

19729

W/O:		WORK ORDER CHANGES					
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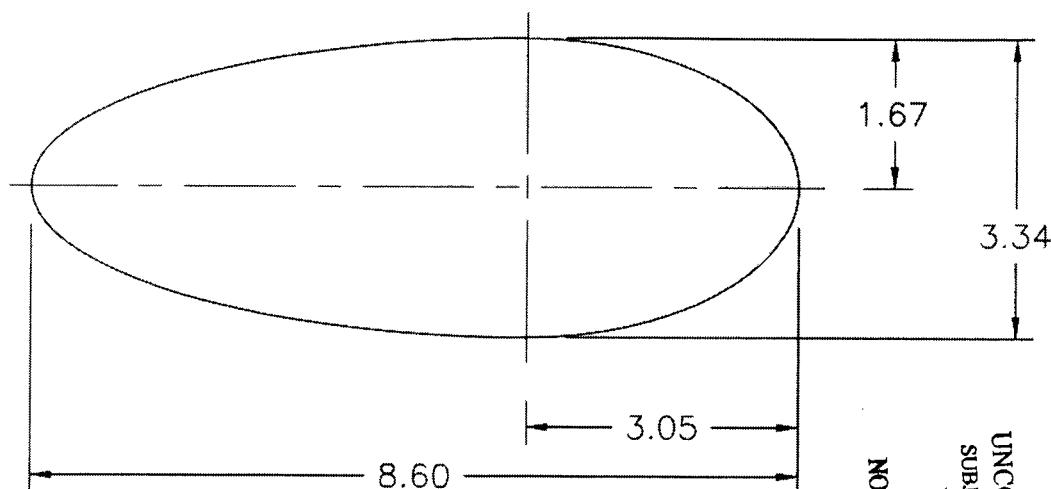
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DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2964	REV. B SHEET 1 OF 1
DATE 02.12.18		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	02.12.18	REDESIGN	

RELEASED
02.12.18 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83064 ALJ
12/04/13

NOTES:

- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8), 0.080 THICK
(REF DART SPEC. M6061T6S.080 OR M5052H32S.080)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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